



## **CONVERSIONS**

Conversion Factors		
MULTIPLY	ВҮ	OBTAIN
Atmospheres (Std.) 760 MM of Mercury at 32°F	14.696	lbs./sq. in.
Atmospheres	76.0	cms mercury
atm	29.92	ins mercury
atm	33.90	ft. water
atm	1.0333	kgs/sq. cm.
atm	14.70	lbs./sq. in.
atm	1.058	tons/sq. ft.
Barrels-Oil	42	gals-oil
BT Units	0.2520	kgs-calories
BTUs	777.5	ftlbs.
BTUs	0.000393	hp-hrs
BTUs	107.5	kg-meters
BTUs	0.293	w-hrs
BTU/Min.	12.96	ftlbs./sec.
BTU/min	0.2356	hp
BTU/min	0.01757	kw
BTU/min	17.57	watts
Calorie	0.003968	BTU
Centimeters	0.3937	inches
cm	0.0328	feet
cm	0.01	meters
cm	10	mm
Cms Mercury	0.01316	atm
cms mercury	0.4461	ft. water
cms mercury	136.0	kgs/sq. meter
cms mercury	27.85	lbs./sq. ft.
cms mercury	0.1934	lbs./sq. in.
Cms/Second	1.969	ft./min.
cms/second	0.03281	ft. sec.
cms/second	0.036	km/hr.
cms/second	0.6	meters/min.
cms/second	0.02237	miles/hr.
cms/second	0.0003728	miles/min.
Cms/Sec/Sec	0.03281	ft./sec./sec.
Cubic Cms	0.00003531	cu. ft.
cu cms	0.06102	cu. in.
cu cms	0.000001	cu meters
cu cms	0.000001308	cu. yds.
cu cms	0.0002642	gals
cu cms	0.001	liters
cu cms	0.002113	pints (liq.)
cu cms	0.001057	quarts (liq.)
Cubic Feet	28320	cubic cms
cu. ft.	1728	cu. inches
cu. ft.	0.02832	cu. meters
cu. ft.	0.03704	cu. yds.
cu. ft.	7.48052	gals
cu. ft.	28.32	liters
cu. ft.	59.84	pints (liq.)
cu. ft.	29.92	quarts (liq.)
Cubic Ft./Min.	472.0	cu. cms/sec.
cu. ft./min.	0.1247	gals/sec.
cu. ft./min.	0.4720	liters/sec
cu. ft./min.	62.43	lbs. w/min.

MULTIPLY	ВҮ	OBTAIN
Cubic Ft./Sec.	0.646317	million gals/day
cu. ft./sec.	448.831	gals./min.
Cubic Ft. Water	62.4	lbs. @ 60°F
Cubic Inches	16.39	cc
cu. ins.	0.0005787	cu. ft.
cu ins.	0.00001639	cu. meters
cu. ins.	0.00002143	cu. yds.
cu. ins.	0.004329	gals
cu. ins.	0.01639	liters
cu. ins.	0.03463	pints (liq.)
cu. ins.	0.01732	quarts (liq.)
Cubic Meters	100,000	CC
cu. meters	35.31	cu. ft.
cu. meters	61.023	cu. ins.
cu. meters	1.308	cu. yds.
cu. meters	264.2	gals
cu. meters	1000	liters
cu. meters	2113	pints (liq.)
cu. meters	1057	quarts (liq.)
Cubic Yards	764,600	cu. cms
cu. yds	27	cu. ft.
cu. yds	46.656	cu. ins.
cu. yds	0.7646	cu. meters
cu. yds	202.0	gals
cu. yds	764.6	liters
cu. yds	1616	pints (liq.)
cu. yds.	807.9	quarts (liq.)
Decimeters	0.1	meters
Degrees (Angle)	60	minutes
degs (angle)	0.01745	radians
degs (angle)	3600	secs
Degrees/Sec.	0.01745	radians/sec.
degs/sec.	0.1667	revs/min.
degs/sec.	0.002778	revs/sec.
Fathoms	6	ft.
Feet	30.48	cms
ft.	12	ins
ft.	0.3048	meters
ft.	1/3	yds
Feet of Water	0.02950	atms
ft. of w	0.8876	ins mercury
ft. of w	0.03048	kgs/sq. cm
ft. of w	62.43	lbs./sq. ft.
ft. of w	0.4335	lbs./sq. in.
Feet/Min.	0.5080	cms/sec
ft./min.	0.01667	ft./sec.
ft./min.	0.01829	kms/hrs
ft./min.	0.3040	meters/min.
ft./min.	0.01136	miles/hr.
Ft./Sec./Sec.	30.48	cms/sec./sec.
ft./sec./sec.	0.3048	ms/sec./sec.
Foot-Pounds	0.001286	BTUs
ftlbs.	0.00000505	hp-hrs
ftlbs.	0.0003241	kg-calories
ftlbs.	0.1383	kg-meters
ftlbs.	0.0000003766	kw-hrs

## Reference Guide



		CONVE	RSIONS		
MULTIPLY	ВҮ	OBTAIN	MULTIPLY	ВҮ	OBTAIN
FtLbs./Min.	0.001286	BTUs/min.	ins mercury	1.133	ft. water
ftlbs./min.	0.01667	ftlbs./sec.	ins mercury	13.57	in. water
ftlbs./min.	0.0000303	hp	ins mercury	0.03453	kgs/sq. cm
ftlbs./min.	0.0003241	kg-calories/min.	ins mercury	70.73	lbs./sq. ft.
ftlbs./min.	0.0000226	kws	ins mercury	0.4912	lbs./sq. in.
FtLbs./Sec.	0.007717	BTUs/min	Inches of Water	0.002458	atms
ftlbs./sec.	0.001818	hp	ins of w	0.07355	ins mercury
ftlbs./sec.	0.01945	kg-calories/min.	ins of w	0.002540	kgs/sq. cm
ftlbs./sec.	0.001356	kws	ins of w	0.5781	ozs/sq. in.
Gallons	3785	ccs	ins of w	5.202	lbs./sq. ft.
gals	0.1337	cu. ft.	ins of w	0.03613	lbs./sq. in.
gals	231	cu. ins	Kilograms	980.665	dynes
gals	128	fl. ozs.	kgs	2.205	lbs.
gals	0.003784	cu. meters	kgs	0.001102	tons (short)
gals	3.785	liters	kgs	1000	grams
gals	8	pints (liq.)	Kgs/Sq. Cm	0.9678	atms
gals	4	quarts (liq.)	kgs/sq. cm	32.81	ft. water
Gallons, Imp	1.20095	US gals	kgs/sq. cm	28.96	ins mercury
Gallons, US	0.83267	Imp gals	kgs/sq. cm	20.48	lbs./sq. ft.
Gallons Water	8.3453	lbs. water	kgs/sq. cm	14.22	lbs./sq. ft.
Gallons/Min.	0.002228	cu. ft./sec.	Kiloliters	1000	liters
gals/min.	0.06308	liter/sec.	Kilometers	100.000	cms
gals/min.	8.0208	cu. ft./hr.	kms	3281	ft.
Gals/min.				1000	
	6.0086	tons water/24 hrs	kms		meters
Grams	15.432	grains	kms	0.6214	miles
grams	.001	kgs	Kms/Hr.	27.78	cms/sec.
grams	1000	milligrams	kms/hr.	54.68	ft./min.
grams	0.03527	OZS	kms/hr.	0.9113	ft./sec.
grams	0.03215	ozs (troy)	kms/hr.	16.67	meters/min.
grams	0.002205	lbs.	kms/hr.	0.6214	miles/hr.
Grams/Cm	0.0056	lbs./in.	Kms/Hr. Sec.	27.78	cms/sec./sec
Grams/Cu. Cm	62.43	lbs./cu. ft.	kms/hr. sec.	0.9113	ft./sec./sec.
grams/cu. cm	0.03613	lbs./cu. in.	kms/hr. sec.	0.2778	meters/sec./se
Grams/Liter	58.417	grains/gal	Kilowatts	56.92	BTUs/min
grams/liter	8.345	lbs./1000 gals	kws	44,250	ftlbs./min.
grams/liter	0.062427	lbs./cu. ft.	kws	737.6	ftlbs./sec.
grams/liter	1000	parts/million	kws	1.341	hp
Horsepower	42.44	BTUs/min.	kws	14.34	kg-calories/mi
hp	33.000	ftlbs./min.	kws	1000	watts
hp	550	ftlbs./sec.	Killowatt-Hrs.	3415	BTUs
hp	1.014	hp (metric)	kw-hrs.	2,665,500	ftlbs.
hp	10.70	kg-calories/min.	kw-hrs.	1.341	hp-hours
hp	0.7457	kws	kw-hrs.	860.5	kg-calories
hp	745.7	watts	kw-hrs.	367,100	kg-meters
Horsepower (boiler)	33,479	BTU/hr.	Liters	100	ccs
hp (boiler)	9,803	kws	liters	0.03531	cu. ft.
HP-Hours	2547	BTUs	liters	61.02	cu. ins
hp-hrs	1,980,000	ftlbs.	liters	0.01	cu. meters
hp-hrs	641.7	kg-calories	liters	0.2642	gals
hp-hrs	273,700	kg-meters	liters	2.113	pints (liq.)
hp-hrs	0.7457	kw-hrs	liters	1.057	quarts (liq.)
Inches	2540		Liters/Min.	0.004403	
	25.4	cms			gals/sec.
ins		mm	Meters	100	cms
ins	0.0254	<u>M</u>	meters	3.281	ft.
ins	0.0833	ft.	meters	39.37	ins

## Reference Guide



		CONVE
MULTIPLY	ВҮ	OBTAIN
meters	1000	mms
meters	1.094	yards
Meters/Min.	1.667	cms/sec.
meters/min.	3.281	ft./min.
meters/min.	0.05468	ft./sec.
meters/min.	0.06	kms/hr.
meters/min.	0.03728	miles/hr.
Meters/Sec.	196.8	ft./min.
meters/sec.	3.281	ft./sec.
meters/sec.	3.6	kms/hr.
meters/sec.	0.06	kms/min.
meters/sec.	2.237	miles/hr.
meters/sec.	0.03728	miles/min.
Microns	0.000001	meters
microns	25.400	in.
Miles/Hr.	44.70	cms/sec.
miles/hr.	88	ft./min.
miles/hr.	1.467	ft./sec.
miles/hr.	1.609	kms/hr.
miles/hr.	0.8684	knots
miles/hr.	26.82	meters/min.
Millimeters	0.1	
	-	cms
mms	0.03937	ins
Mins (Angle)	0.0002909	radians
Ounces	16	drams
OZS	437.5	grains 
0ZS	0.0625	lbs.
0ZS	28.349527	grams
OZS	0.9115	ozs (troy)
OZS	0.0000279	tons (long)
OZS	0.00002835	tons (metric)
Ounces (Fluid)	1.805	cu. in.
ozs (fluid)	0.02957	liters
Pints	0.4732	liters
Pounds	16	ozs
lbs	256	drams
lbs	7000	grains
lbs	0.0005	tons (short)
lbs	453.5924	grams
lbs	1.21528	lbs. (troy)
lbs	14.5833	ozs (troy)
Lbs. of Water	0.01602	cu. ft.
lbs. of water	27.68	cu. in.
lbs. of water	0.1198	gals
Lbs. of Water/Min.	0.0002679	cu. ft./sec.
Pounds/Cu. Ft.	0.0005787	lbs./cu. in.
Pounds/Cu. In.	1728	lbs./cu. ft.
Pounds/Sq. Ft.	0.01602	ft. of water
Pounds/Sq. Ft.	0.006945	lbs./sq. in.
Pounds/Sq. In.	0.06804	atms
lbs./sq. in.	2.307	ft. water
lbs./sq. in.	2.036	in. mercury
lbs./sq. in.	27.68	in. water
lbs./sq. in.	0.07031	kgs/sq. cm
Radians	57.29578	degrees
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Temp. (°C) +273	ı	abs. temp. (°C)

SIONS		
MULTIPLY	BY	OBTAIN
Temp. (°C) +17.78	1.8	temp. (°F)
Temp. (°F) +460	1	abs. temp. (°F
Temp. (°F) -32	5/9	temp. (°C)
Therm	100,000	BTUs
Tons (Long)	1016	kgs
tons (long)	2240	lbs
tons (long)	1.12000	tons (short)
Tons, Refrigeration	12,000	BTU/hr.
Tons (Short)	2000	lbs.
tons (short)	907.18486	kgs
tons (short)	2430.56	lbs. (troy)
tons (short)	0.89287	tons (long)
tons (short)	29,166.66	ozs (troy)
tons (short)	0.90718	tons (metric)
Watts	0.05692	BTUs/min.
watts	44.26	ftlbs./min.
watts	0.7376	ftlbs./sec.
watts	0.001341	hp
watts	0.01434	kg-calories/mir
watts	0.001	kws
Watt-Hours	3.415	BTU/hr.
watt-hrs.	2655	ftlbs.
watt-hrs.	0.001341	hp-hrs
watt-hrs.	0.8605	kg-calories
watt-hrs.	367.1	kg-meters
watt-hrs.	0.001	kw-hrs

## **Five Basic Laws of Nature**

**Law 1:** Heat exists in the air at all temperatures – below freezing as well as above – all the way down to absolute zero (- $460^{\circ}$  F).

**Law 2:** Heat flows from a higher temperature to a lower temperature regardless of how small the temperature difference might be.

Law 3: All gases become warmer when compressed.

**Law 4:** Most matter can be in a solid (ice), liquid (water) or gaseous (steam) state.

**Law 5:** The temperature at which a material changes from a liquid to a gas (evaporates or boils) or from a gas to a liquid (condenses or liquefies) depends on the pressure at which it is contained.